



Window Operators

Evolution Series

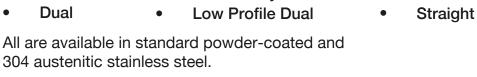




We are proud to present our innovative line of premium window operators:

- Dyad
- **Egress Short Dual**
- Reverse Dyad •
- Washability Short Dual

- Awning
- **Short Awning**



INNOVATIVE COMPONENTS

30601 Evolution Series Dyad Arm

Designed for frames in widths from 16. to 24 inches.



Left hand shown

Features

- Optimized precision mechanism thanks to the innovative patented design
- · Snap-on cover allows for free installation and reduces inventory costs
- · Snap-on feature for fast and secure operator attachment with sashes
- Optimized gear ratio to make operation easier and help meet ADA requirements
- · Pre-installed gasket and optimized sealed housing to reduce risks of water and air infiltration
- · Available in powder-coated steel or optional 304 austenitic stainless steel for coastal applications

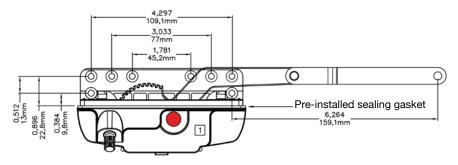
1.0 Dyad | Specifications

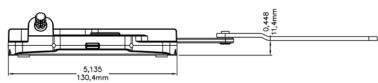


Left Hand Shown

Operator handing is determined by the hinge side when looking at the window from the outside.



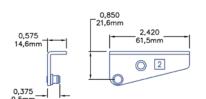




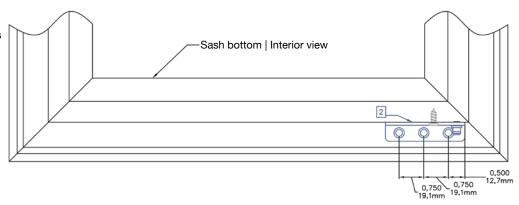
1.1 Dyad | Application

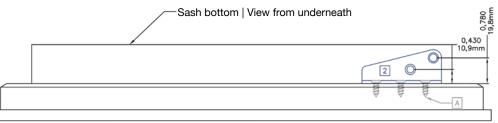


*Please note that the following drawings are only generics PVC drawings and that your actual application may vary depending on your extrusion profile. Contact a Radisson sales representative for further information.

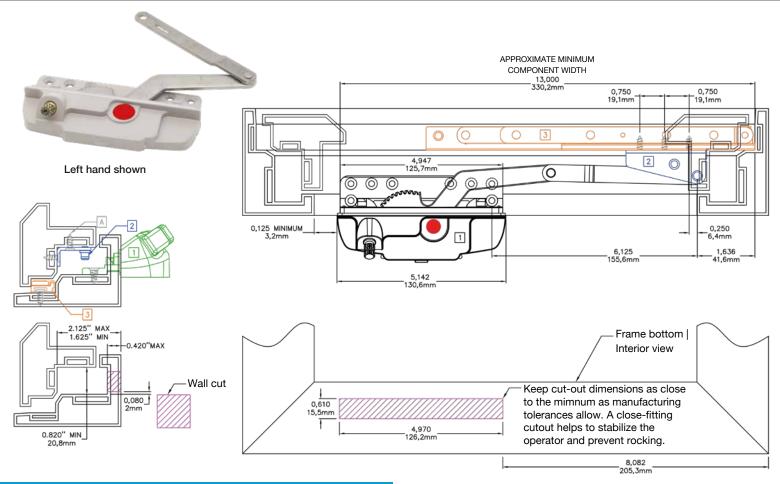








INNOVATIVE COMPONENTS



Α

1.2 Dyad | Part list

- 1 OPS-30601G | Evolution left hand RD dot dyad arm operator
- 2 OPS-10327 I "L" shape snap-on stud bracket for LH operator
- 3 BPRPS-5600-10GSS I Adjustable 10" wash. hinge kit, snap on LH

Recommended screw: 10-12 large thread, flat undercut #7

1.3 Dyad | Ordering

*The company has an ongoing development program and therefore reserves the right to make alterations without notice. Products that are not stocked items will be subject to longer lead times. Please confirm with your Radisson representative.

Part Number	Description B	ox/Qty	y.
OPS-30601D-XX	Evolution Dyad arm, right hand GREEN dot operator	20	
OPS-30601G-XX	Evolution Dyad arm, left hand RED dot operator	20	
OPS-10326-XX	"L" shape snap-on stud bracket for right hand operator	200	
OPS-10327-XX	"L" shape snap-on stud bracket for left hand operator	200	







Replace the variable XX with the desired value to specify material:

Blank = Standard powder-coated SS = Optional 304 austenitic stainless steel (coastal applications)



30608 Evolution Series

Reverse Dyad Arm

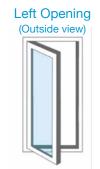
Designed for narrow frames in widths down to 12 inches.

Depending upon the thickness of the frame.

Features

- Optimized precision mechanism thanks to the innovative patented design
- Snap-on cover allows for free installation and reduces inventory costs
- Snap-on feature for fast and secure operator attachment with sashes
- Optimized gear ratio to make operation easier and help meet ADA requirements
- Pre-installed gasket and optimized sealed housing to reduce risks of water and air infiltration
- Available in powder-coated steel or optional 304 austenitic stainless steel for coastal applications

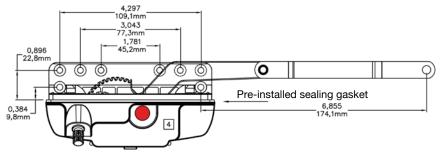
2.0 Reverse dyad | Specifications



Left Hand Shown

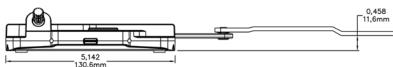
Operator handing is determined by the hinge side when looking at the window from the outside.



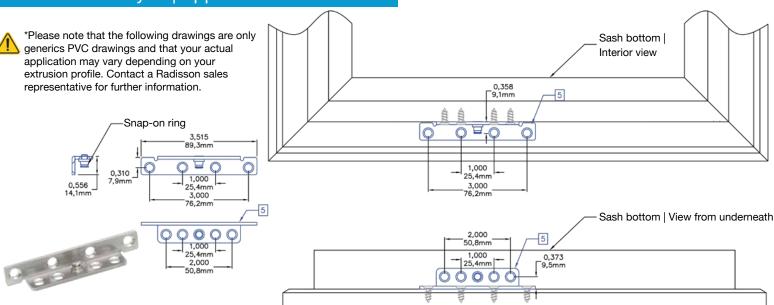


Left hand shown

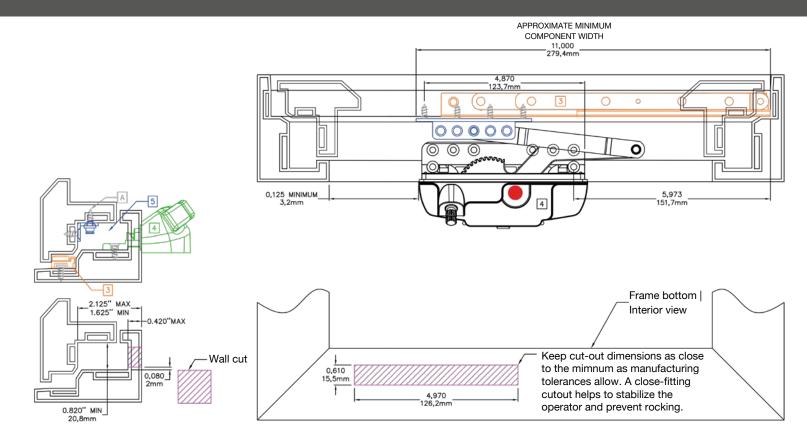
Page 3



2.1 Reverse dyad | Application



INNOVATIVE COMPONENTS



Α

2.2 Reverse dyad | Part List

- BPRPS-5600-10GSS | Adjustable 10" wash. hinge kit, snap-on LH
- 5 OPS-30223 I Straight snap-on stud bracket for reverse dyad operator
- OPS-30608G I Evolution left hand RD dot reverse dyad arm operator
- Recommended screw: 10-12 large thread, flat undercut #7

2.3 Reverse dyad | Ordering

*The company has an ongoing development program and therefore reserves the right to make alterations without notice. Products that are not stocked items will be subject to longer lead times. Please confirm with your Radisson representative.

Part Number	Description	Box/Qty.
OPS-30608D-XX	Evolution Reverse Dyad arm, right hand GREEN dot operator	20
OPS-30608G-XX	Evolution Reverse Dyad arm, left hand RED dot operator	20
OPS-30223-XX	Straight snap-on stud bracket for reverse dyad operator	200







Replace the variable XX with the desired value to specify material:

Blank = Standard powder-coated SS = Optional 304 austenitic stainless steel (coastal applications)

30602 Evolution Series

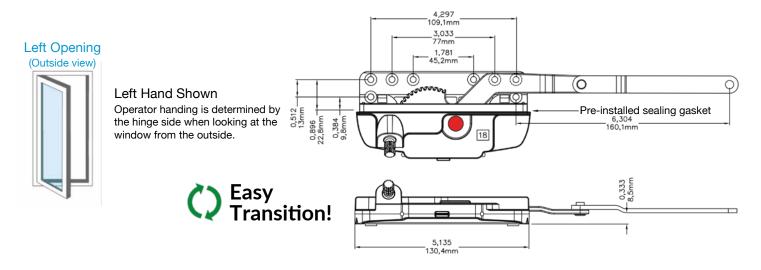
Low Profile Dyad Arm

Designed for low height cavity frames in widths from 16. to 24 inches. Minimum cavity heights of 15 mm or 0,625 inches

Features

- · Optimized precision mechanism thanks to the innovative patented design
- · Snap-on cover allows for free installation and reduces inventory costs
- · Snap-on feature for fast and secure operator attachment with sashes
- Optimized gear ratio to make operation easier and help meet ADA requirements
- · Pre-installed gasket and optimized sealed housing to reduce risks of water and air infiltration
- · Available in powder-coated steel or optional 304 austenitic stainless steel for coastal applications

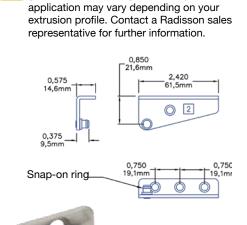
3.0 Low profile dyad | Specifications

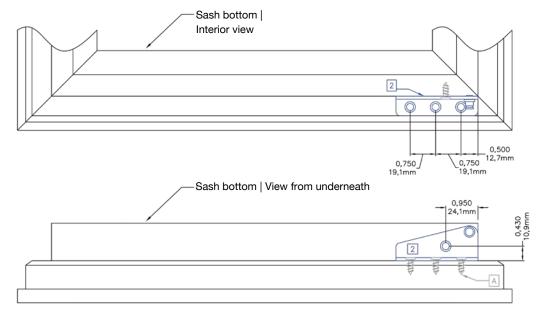


3.1 Low profile dyad | Application

*Please note that the following drawings are only

generics PVC drawings and that your actual

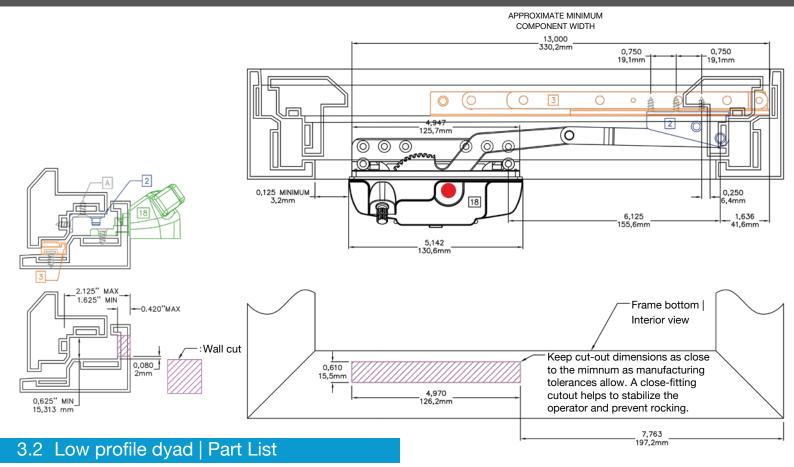




18

Left hand shown





Α

- BPRPS-5600-10GSS | Adjustable 10" wash. hinge kit, snap-on LH
- 5 OPS-10327 I "L" shape snap-on stud bracket for LH operator
- OPS-30602G I Evolution left hand RD dot low profile dyad arm operator
- Recommended screw: 10-12 large thread, flat undercut #7

3.3 Low profile dyad | Ordering

*The company has an ongoing development program and therefore reserves the right to make alterations without notice. Products that are not stocked items will be subject to longer lead times. Please confirm with your Radisson representative.

Part Number		Description Bo				
	OPS-30602D-XX	Evolution low profile Dyad arm, right hand GREEN dot operator	20			
	OPS-30602G-XX	Evolution low profile Dyad arm, left hand RED dot operator	20			
•	OPS-10326-XX	"L" shape snap-on stud bracket for right hand operator	200			
	OPS-10327-XX	"L" shape snap-on stud bracket for left hand operator	200			





Replace the variable XX with the desired value to specify material:

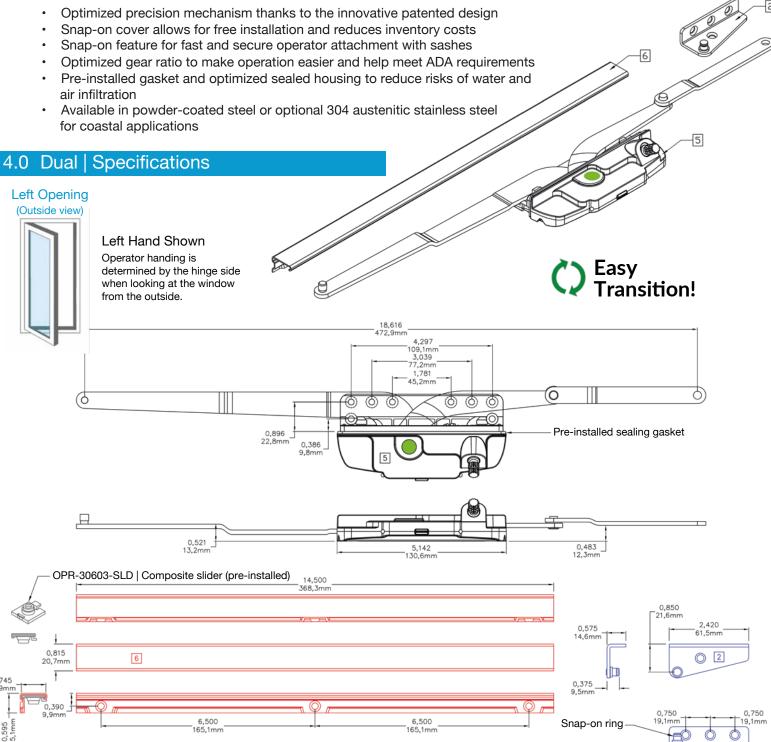
Blank = Standard powder-coated SS = Optional 304 austenitic stainless steel (coastal applications)

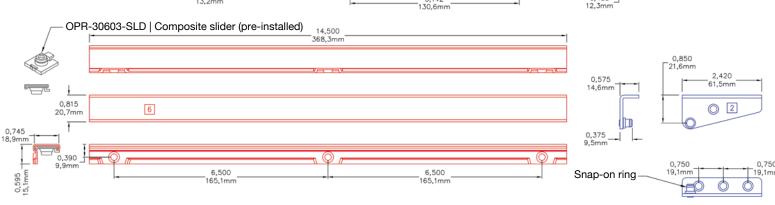
30603 Evolution Series **Dual Arm**

Left hand shown

Designed for frames in widths from 24. to 40 inches

Features

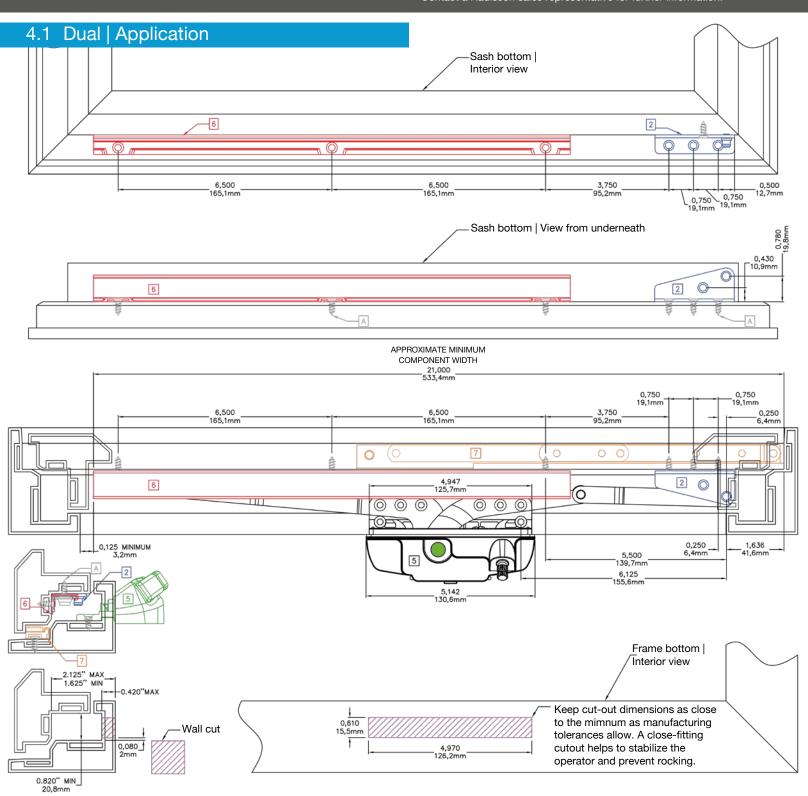








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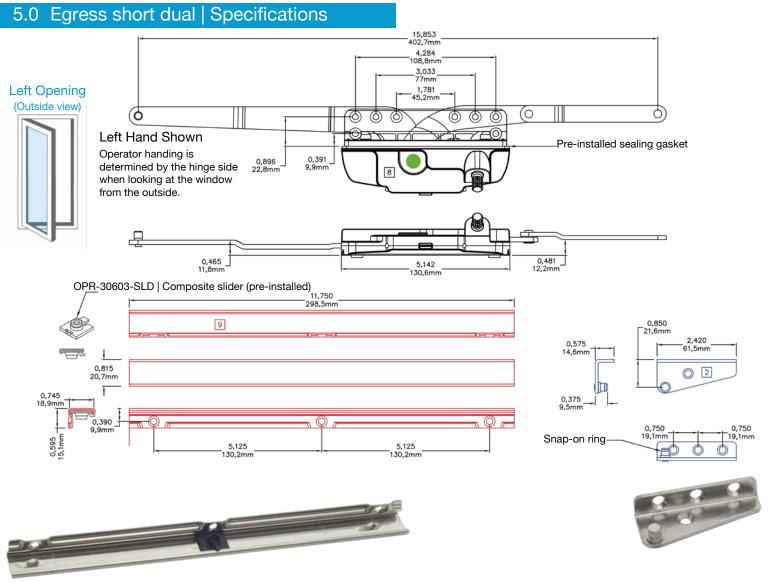
4.2 Dual | Part list

- 2 OPS-10327 I "L" shape snap-on stud bracket for LH operator
- 5 OPS-30603G I Evolution left hand RD dot dual arm operator
- 6 OPR-30603 | Dual arm operator track

- 7 BPRPS-5500-13GSS | Adjustable 13" washability hinge kit, snap-on LH
- A Recommended screw: 10-12 large thread, flat undercut #7



- Optimized gear ratio to make operation easier and help meet ADA requirements
- Pre-installed gasket and optimized sealed housing to reduce risks of water and air infiltration
- Available in powder-coated steel or optional 304 austenitic stainless steel for coastal applications



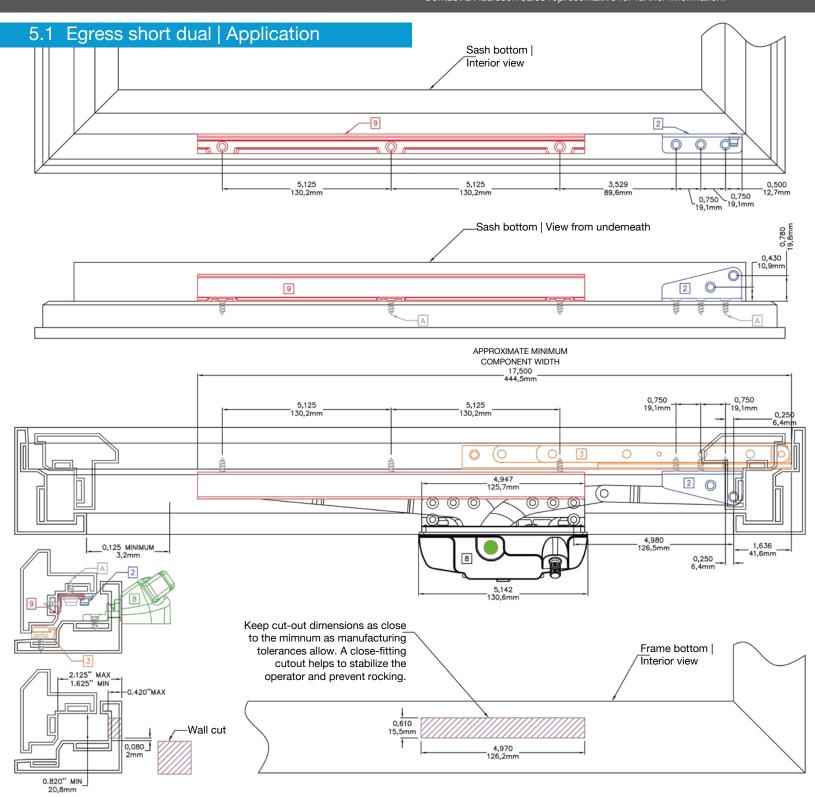
2





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Contact a Radisson sales representative for further information.



5.2 Egress short dual | Part list

- 2 OPS-10327 I "L" shape snap-on stud bracket for LH operator
- 3 BPRPS-5600-10GSS | Adjustable 10" wash. hinge kit snap-on LH
- 8 OPS-30605G I Evolution left hand GN dot Egress short dual arm operator
- 9 OPR-30605 | Short egress dual arm operator track
- A Recommended screw: 10-12 large thread, flat undercut #7



30615 Evolution Series

Washability Short Dual Arm

Designed for narrow frames in widths from 19. to 24 inches

Features

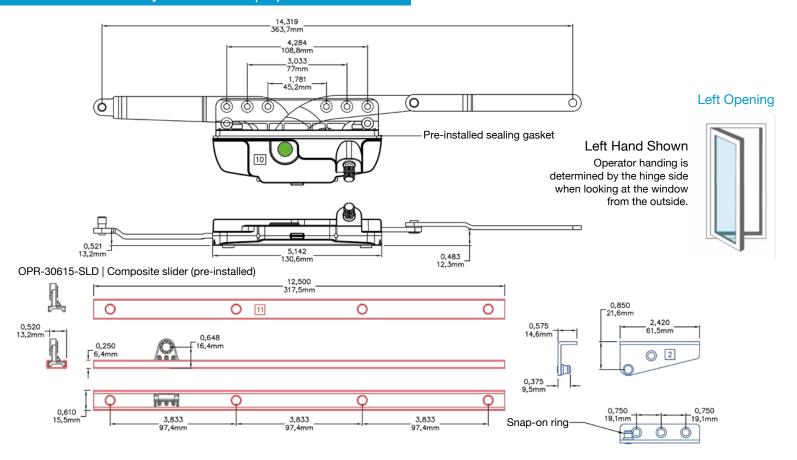
- Benefit from regular dual arm operator features in narrow sashes
- Optimized precision mechanism thanks to the innovative patented design
- Snap-on cover allows for free installation and reduces inventory costs
- Snap-on feature for fast and secure operator attachment with sashes
- Optimized gear ratio to make operation easier and help meet ADA requirements
- Pre-installed gasket and optimized sealed housing to reduce risks of water and air infiltration
- Available in powder-coated steel or optional 304 austenitic stainless steel for coastal applications





Implementation!

6.0 Washability short dual | Specifications

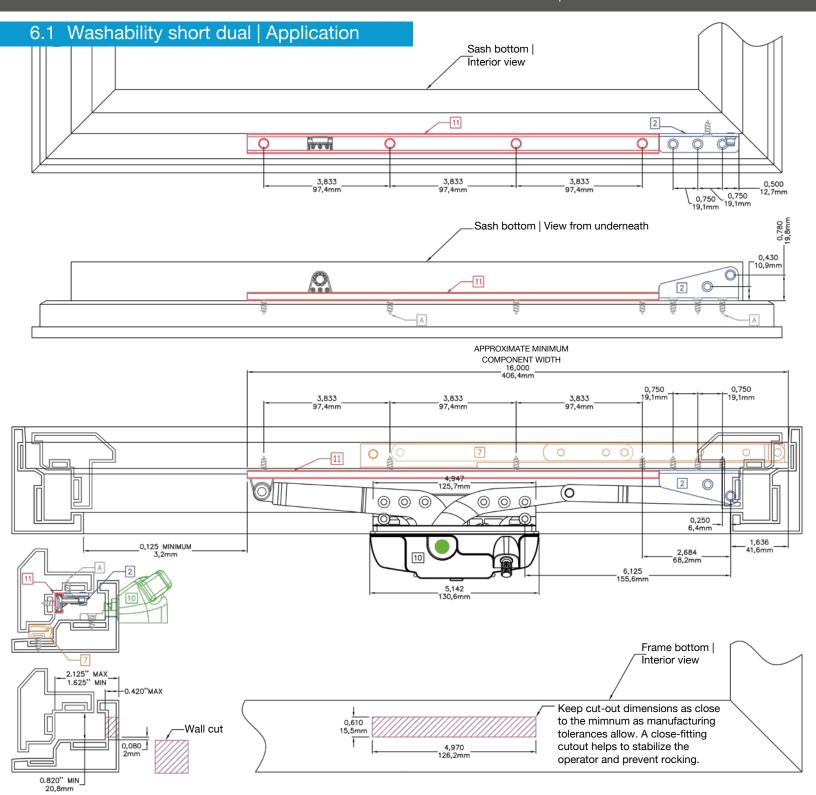






*Please note that the following drawings are only generics PVC drawings and that your actual application may vary depending on your extrusion profile.

Contact a Radisson sales representative for further information.



6.2 Washability short dual | Part list

- 2 OPS-10327 I "L" shape snap-on stud bracket for LH operator
- 7 BPRPS-5600-13GSS | Adjustable 13" wash. hinge kit snap-on LH
- 10 OPS-30615G | Evolution left hand GN dot washability short dual arm operator
- 11 OPR-30615 | Washability short dual arm operator track
- A Recommended screw: 10-12 large thread, flat undercut #7

30604 Evolution Series Low Profile Dual Arm

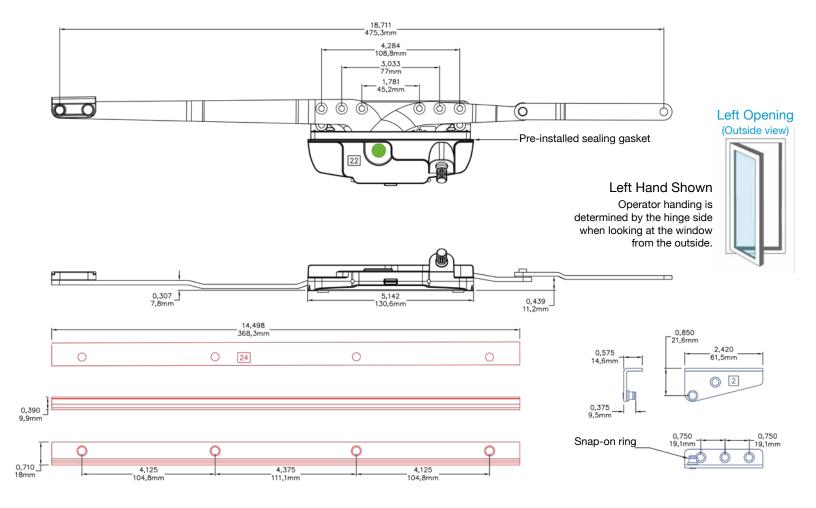
Left hand shown

Designed for low profile frames in widths from 24. to 40 inches Minimum cavity heights of 15 mm or 0,625 inches

Features

- · Optimized precision mechanism thanks to the innovative patented design
- · Snap-on cover allows for free installation and reduces inventory costs
- · Snap-on feature for fast and secure operator attachment with sashes
- Optimized gear ratio to make operation easier and help meet ADA requirements
- · Pre-installed gasket and optimized sealed housing to reduce risks of water and air infiltration
- Available in powder-coated steel or optional 304 austenitic stainless steel for coastal applications

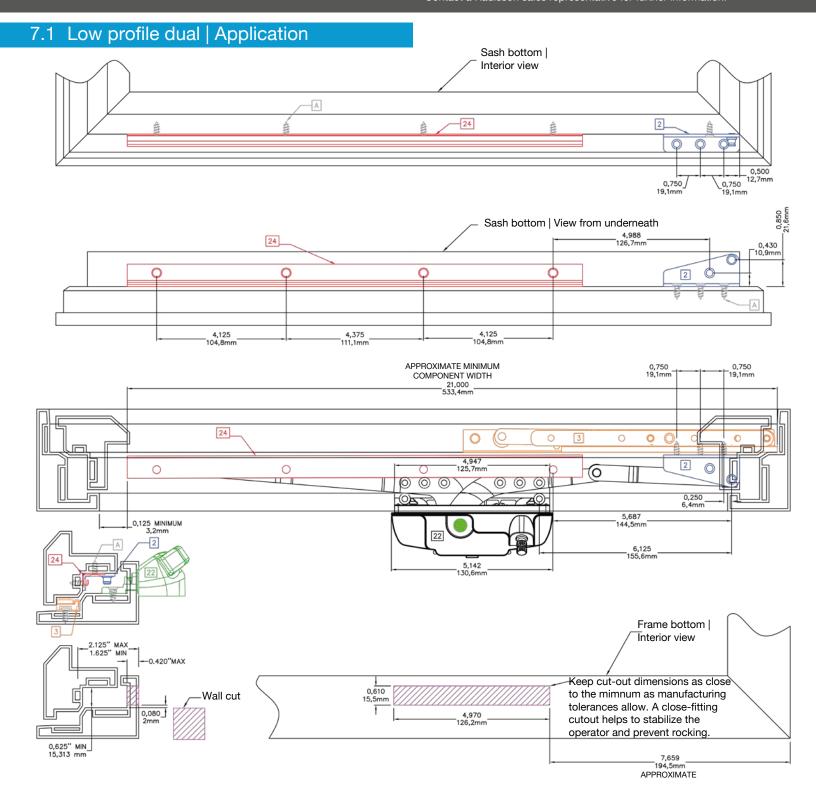
7.0 Low profile dual | Specifications





*Please note that the following drawings are only generics PVC drawings and that your actual application may vary depending on your extrusion profile.

Contact a Radisson sales representative for further information.



7.2 Low profile dual | Part list

- 2 OPS-10327 I "L" shape snap-on stud bracket for LH operator
- 3 BPRPS-5600-10GSS | Adjustable 10" wash. hinge kit snap-on LH
- OPR-30680 I Low profile dual arm operator track
- A Recommended screw: 10-12 large thread, flat undercut #7
- 22 OPS-30604G | Evolution left hand GN dot washability low profile dual arm operator



7.3 Dual arms | Ordering

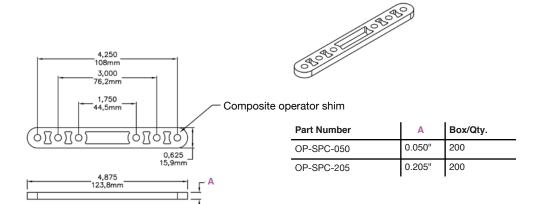
*The company has an ongoing development program and therefore reserves the right to make alterations without notice. Products that are not stocked items will be subject to longer lead times. Please confirm with your Radisson representative.

Operators

Part Number	Description	Box/Qty.
OPS-30603D-XX	Evolution dual arm, right hand RED dot operator	20
OPS-30603G-XX	Evolution dual arm, left hand GREEN dot operator	20
OPS-30605D-XX	Evolution egress short dual arm, right hand RED dot operator	20
OPS-30605G-XX	Evolution egress short dual arm, left hand GREEN dot operator	20
OPS-30615D-XX	Evolution washasbility short dual arm, right hand RED dot operator	20
OPS-30615G-XX	Evolution washasbility short dual arm, left hand GREEN dot operator	20
OPS-30604D-XX	Evolution low profile dual arm, right hand RED dot operator	20
OPS-30604G-XX	Evolution low profile dual arm, left hand GREEN dot operator	20

Accessories

Part Number	Description	Box/Qty.
OPR-30603-SSW	Stainless steel dual arm operator track 🌞	100
OPR-30605-SSW	Stainless steel egress short dual arm operator track 🌞	100
OPR-30615-SSW	Stainless steel washability short dual arm operator track 🌞	100
OPR-30603-SLD	Spare plastic shoe slider for dual and egress short dual arm operator track	100
OPR-30615-SLD	Spare plastic shoe slider for washability short dual arm operator track	100
OPR-30680-SSW	Stainless steel low profile dual arm operator track	100
OP-SPC-050	1.3mm or 0.050" window operator shim 🌞	200
OP-SPC-205	5.2mm or 0.205" window operator shim 🌞	200
OPS-10326-XX	"L" shape snap-on stud bracket for right hand operator	200
OPS-10327-XX	"L" shape snap-on stud bracket for left hand operator	200



Replace the variable XX with the desired value to specify material:

Blank = Standard powder-coated SS = Optional 304 austenitic stainless steel (coastal applications)

Replace the variable \ensuremath{W} with the desired value to specify material:

2 = Standard 430 stainless steel1 = Optional 304 austenitic stainless steel (coastal applications)

INNOVATIVE COMPONENTS

30606 Evolution Series **Awning**

Designed for awning frames in widths from 20. to 60 inches

Features

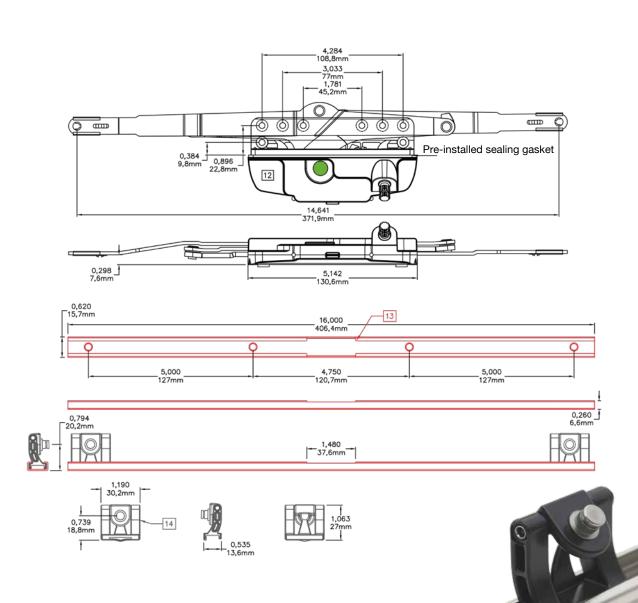
- · Optimized precision mechanism thanks to the innovative patented design
- · Snap-on cover allows for free installation and reduces inventory costs
- Clip-on feature for fast and secure operator attachment with sashes
- · Optimized gear ratio to make operation easier and help meet ADA requirements

9 --

- Pre-installed gasket and optimized sealed housing to reduce risks of water and air infiltration
- Available in powder-coated steel or optional 304 austenitic stainless steel for coastal applications

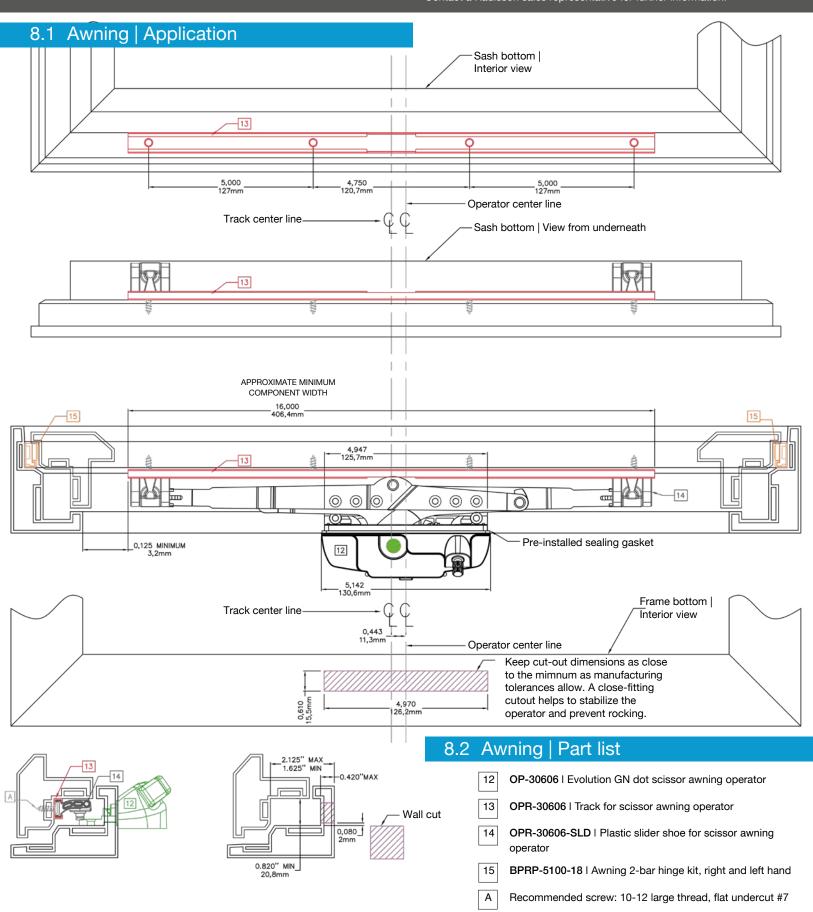


8.0 Awning | Specifications



*Please note that the following drawings are only generics PVC drawings and that your actual application may vary depending on your extrusion profile.

Contact a Radisson sales representative for further information.



INNOVATIVE COMPONENTS

30609 Evolution Series Short Awning

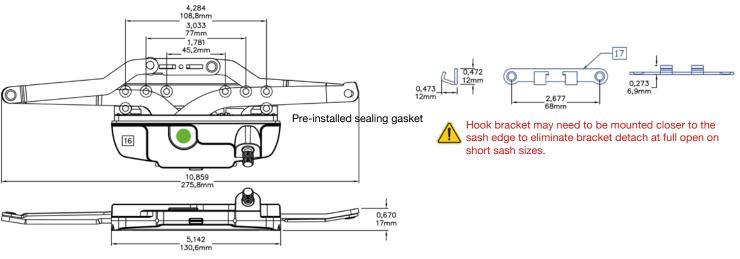
Designed for awning frames in widths from 12. to 20 inches *The minimum recommended sash height is 16" (Depending on profile)

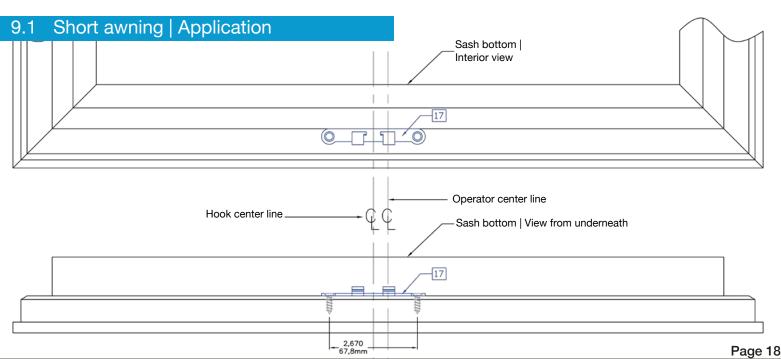
Features

- · Optimized precision mechanism thanks to the innovative patented design
- · Snap-on cover allows for free installation and reduces inventory costs
- · Locking lever feature for fast and secure operator attachment with sashes
- Optimized gear ratio to make operation easier and help meet ADA requirements
- Pre-installed gasket and optimized sealed housing to reduce risks of water and air infiltration
- Available in powder-coated steel or optional 304 austenitic stainless steel for coastal applications



9.0 Short awning | Specifications



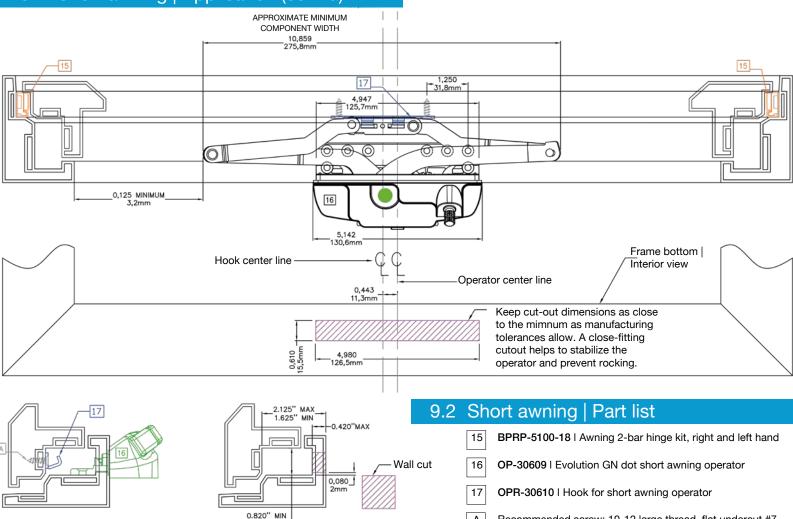






*Please note that the following drawings are only generics PVC drawings and that your actual application may vary depending on your extrusion profile. Contact a Radisson sales representative for further information.

9.1 Short awning | Application (cont'd)



9.3 Awnings Ordering

*The company has an ongoing development program and therefore reserves the right to make alterations without notice. Products that are not stocked items will be subject to longer lead times. Please confirm with your Radisson representative.

Α

Part Number	Description			
OP-30606	Evolution awning, GREEN dot operator	20		
OP-30609	Evolution short awning, GREEN dot operator	20		
OPR-30606-XX	Scissor awning operator track	100		
OPR-30606-SLD	Plastic slider for scissor awning operator track	200		
OPR-30610-XX	Adjustable awning operator hook	100		

Replace the variable XX with the desired value to specify material:

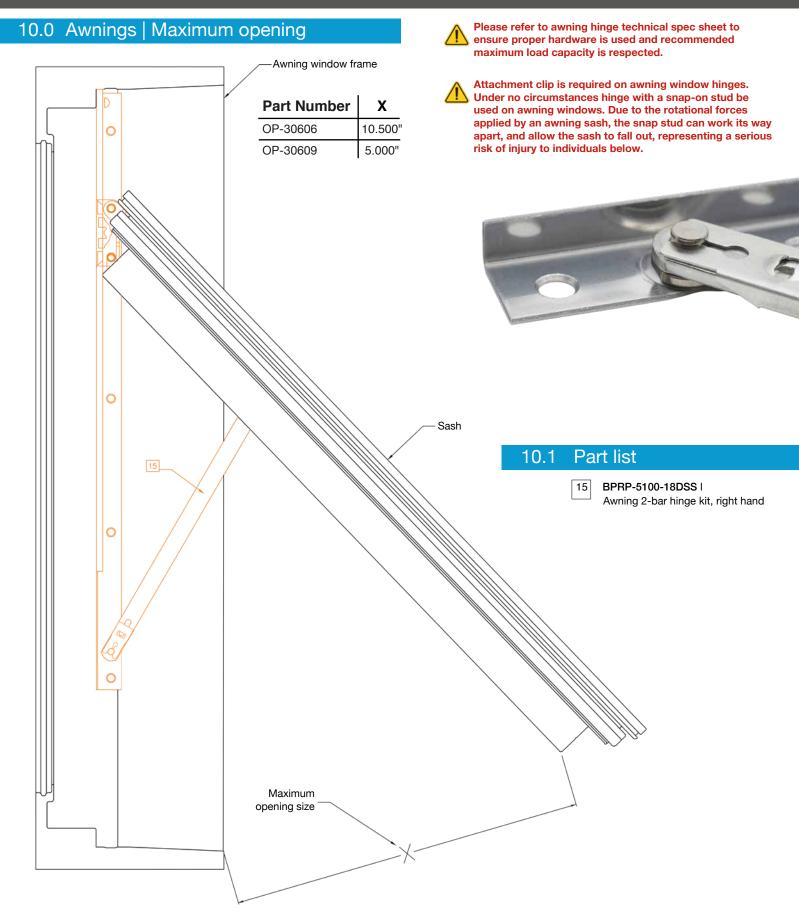
> Blank = Standard powder-coated SS = Optional 304 austenitic stainless steel (coastal applications)





Recommended screw: 10-12 large thread, flat undercut #7





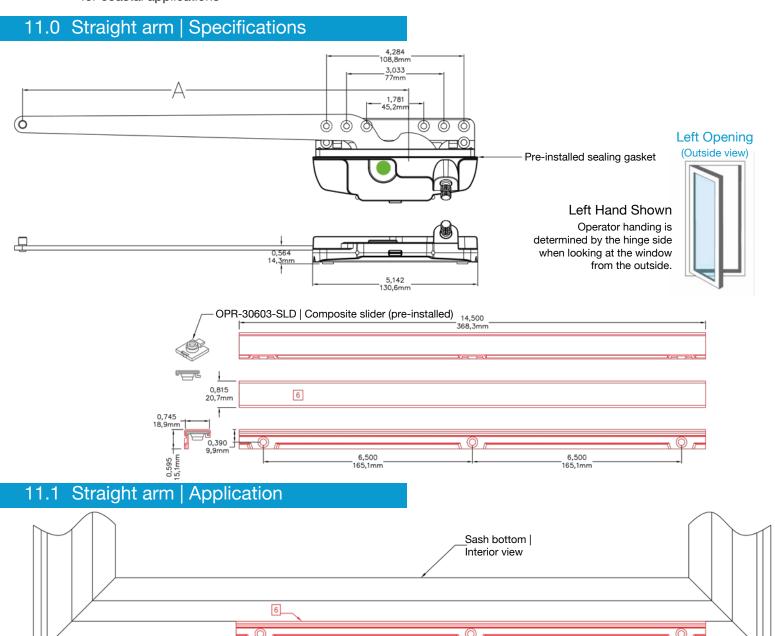


30620 Evolution Series Straight arm

Designed for frames in widths from 16. to 30 inches

Features

- · Optimized precision mechanism thanks to the innovative patented design
- Snap-on cover allows for free installation and reduces inventory costs
- · Optimized gear ratio to make operation easier and help meet ADA requirements
- Pre-installed gasket and optimized sealed housing to reduce risks of water and air infiltration
- Available in powder-coated steel or optional 304 austenitic stainless steel for coastal applications



6,500 165,1mm 6,500 165,1mm

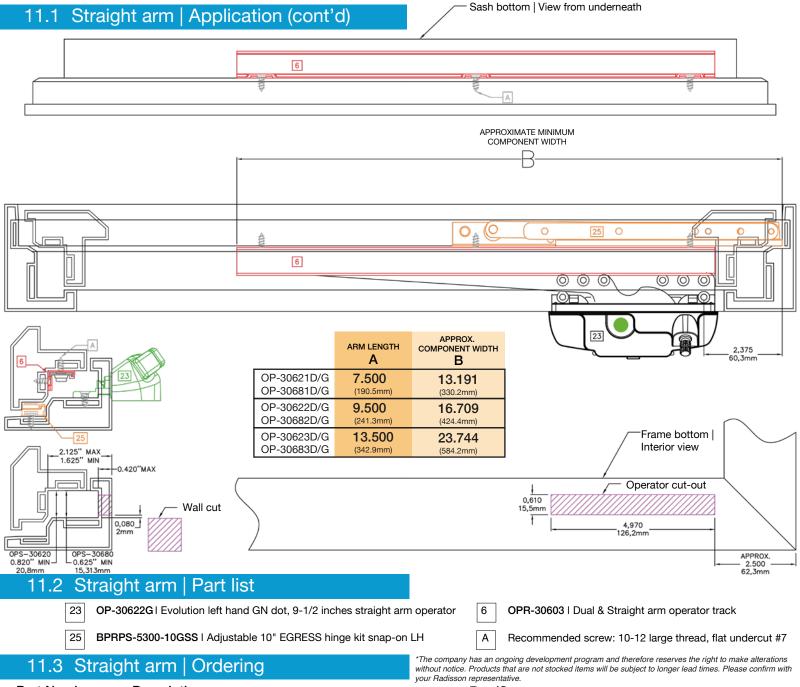
Page 21





*Please note that the following drawings are only generics PVC drawings and that your actual application may vary depending on your extrusion profile.

Contact a Radisson sales representative for further information.



Part Number	Description	Box/Qty.
OPS-30621D-XX	Evolution right hand RED dot, 7-1/2 straight arm operator	20
OPS-30621G-XX	Evolution left hand GREEN dot, 7-1/2 straight arm operator	20
OPS-30622D-XX	Evolution right hand RED dot, 9-1/2 straight arm operator	20
OPS-30622G-XX	Evolution left hand GREEN dot, 9-1/2 straight arm operator	20
OPS-30623D-XX	Evolution right hand RED dot, 13-1/2 straight arm operator	20
OPS-30623G-XX	Evolution left hand GREEN dot, 13-1/2 straight arm operator	20
OPS-30681D-XX	Evolution right hand RED dot, 7-1/2 straight arm operator	20
OPS-30681G-XX	Evolution left hand GREEN dot, 7-1/2 straight arm operator	20
OPS-30682D-XX	Evolution right hand RED dot, 9-1/2 straight arm operator	20
OPS-30682G-XX	Evolution left hand GREEN dot, 9-1/2 straight arm operator	20
OPS-30683D-XX	Evolution right hand RED dot, 13-1/2 straight arm operator	20
OPS-30683G-XX	Evolution left hand GREEN dot, 13-1/2 straight arm operator	20
OPR-30603-SSW	Dual & Straight arm operator track 🌞	200
OPR-30680-SSW	Low profile Dual & Straight arm operator track 🌞	200

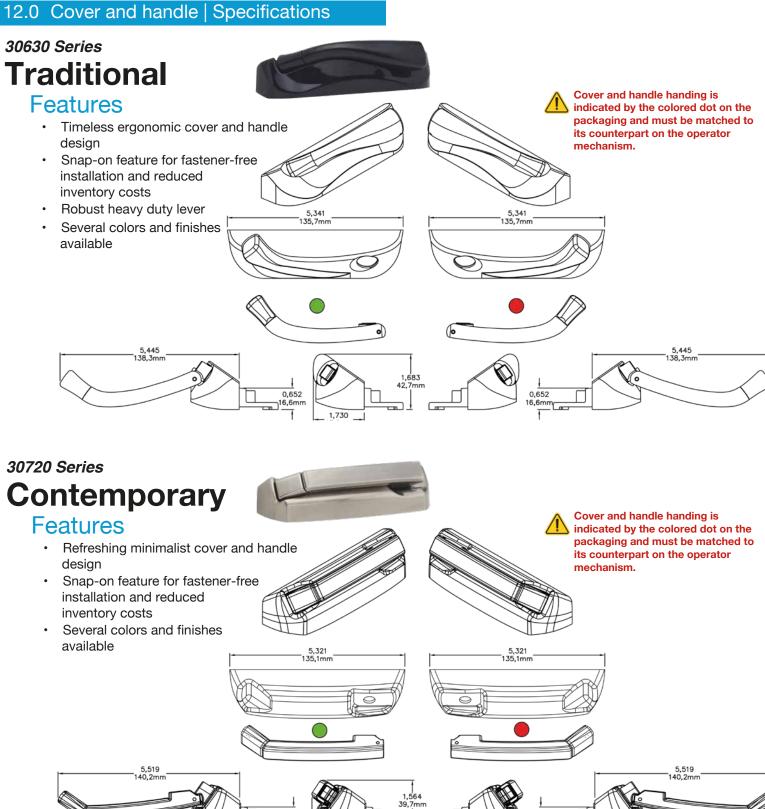
Replace the variable **XX** with the desired value to specify material:

Blank = Standard powder-coated SS = Optional 304 austenitic stainless steel (coastal applications)

Replace the variable W with the desired value to specify material:

2 = Standard 430 stainless steel

1 = Optional 304 austenitic stainless steel (coastal applications)





Colors and finishes



12.1

The perception of colors by the human eye varies from one individual to another. Colors and finishes shown below are for illustrative purposes only and should be used solely for general guidance.

Actual colors and finishes may vary depending on the shape of the product, its composition, and the brightness of the light to which it is exposed. Contact a Radisson Industries representative for an actual sample and stock availability.

Powder-Coated Finishes



Cover and handle Ordering

*The company has an ongoing development program and therefore reserves the right to make alterations without notice. Products that are not stocked items will be subject to longer lead times. Please confirm with your Radisson representative.

Part Number Description		Box/Qty.	
OP-30630 Y-ZZZ	Traditional plastic cover and handle for Evolution operator	100	
OP-30720 Y-ZZZ	Contemporary plastic cover and handle for Evolution operator	100	

Replace the variable **Y** with the desired value to specify green or red dot:

V = GREEN dot

R = RED dot

Replace the variable **ZZZ** with the desired value to specify colors or finishes. (See above)

Contemporary design









Maximum Frame Size & Sash Weight

Hardware Comparison: NAFS Casement Window Hardware Load Test

(North American Fenestration Standard)



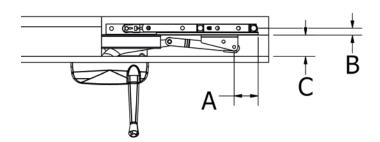
Many factors in addition to the hardware dictate maximum casement window size. These include sash and frame stiffness and strength, screw holding strength, sash sag, weathertightness, and weatherstrip drag. For this reason, we recommend careful evaluation of the entire window before producing units as large as this matrix suggests.

		STANDARD				EGRESS				
	BPRPS-5600-10D/G BPRPS-5600-13D/G				BPRPS-5300-10D/G BPRPS-5300-13D/					
13.1	Dyad arm	Max Frame (Width x Height)	Max Weight (With Glass)	Max Frame (Width x Height)	Max Weight (With Glass)	Max Frame (Width x Height)	Max Weight (With Glass)	Max Frame (Width x Height)	Max Weight (With Glass)	
	OPS-30601D/G OPS-30602D/G		45 lb. (20 kg)	24" x 60" (609mm x 1524mm)	55 lb. (25 kg)					
	OPS-30608D/G	24" x 72" (609mm x 1828mm)	53 lb. (24 kg)	24" x 72" (609mm x 1828mm)	53 lb. (24 kg)	24" x 72" (609mm x 1828mm)	53 lb. (24 kg)	24" x 72" (609mm x 1828mm)	53 lb. (24 kg)	
13.2	2 Dual arm									
	OPS-30603D/G OPS-30604D/G	32" x 72" (812mm x 1828mm)	83 lb. (38 kg)	40" x 84" (1016mm x 2133mm)	110 lb. (50 kg)	32" x 68" (812mm x 1724mm)	69 lb. (31 kg)	32" x 68" (812mm x 1724mm)	69 lb. (31 kg)	
	OPS-30605D/G	24" x 84" (609mm x 2133mm)	70 lb. (32 kg)	NOT RECO		28" x 78" (711mm x 1981mm)	69 lb. (31 kg)	28" x 78" (711mm x 1981mm)	69 lb. (31 kg)	
	OPS-30615D/G	24" x 84" (609mm x 2133mm)	70 lb. (32 kg)	24" x 84" (609mm x 2133mm)	85 lb. (38 kg)	NOT RECOMMENDED				
13.3	Straight arm									
	OP-30621D/G OP-30681D/G			22" x 63" (559mm x 1600mm)	42 lb. (19 kg)	22" x 63" (559mm x 1600mm)	42 lb. (19 kg)			
	OP-30622D/G OP-30682D/G	24" x 62" (609mm x 1575mm)	19 lb.	NOT RECOMMENDED		24" x 65" (609mm x 1651mm)	48 lb. (22 kg)	24" x 65" (609mm x 1651mm)	48 lb. (22 kg)	
	OP-30623D/G OP-30683D/G	26" x 69" (660mm x 1753mm)	41 lb. (18 kg)	NOTRECOM	NOT RECOMMENDED		52 lb. (24 kg)	26" x 65" (660mm x 1651mm)	52 lb. (24 kg)	

STANDARD											
		BPRP-5100	-10D/G	BPRP-5100	-14D/G	BPRP-5100	-18D/G	BPRP-5100	-22D/G	BPRP-5100	-26D/G
13.4 Awning		Max Sash Height (Width x Height)	Max Weight (With Glass)		Max Weight (With Glass)						
	OP-30609	10" - 14"	7 lb.	14" - 19"	20 lb.	19" - 26"	38 lb.	26" - 34"	50 lb.	34" - 42"	61 lb.
	OP-30606	(254mm - 355mm)	(3 kg)	(355mm - 482mm)	(9 kg)	(482mm - 660mm)	(17 kg)	(660mm - 864mm)	(22 kg)	(864mm - 1067mm)	(28 kg)



Attachment clip is required on awning window hinges. Under no circumstances should a casement hinge with a snap-on stud be used on awning windows. Due to the rotational forces applied by an awning sash, the snap stud can work its way apart, allowing the sash to fall out and cause a serious threat of injury to individuals below.



The table 13.1 & 13.2 assumes the following typical mounting positions:

- A Stud bracket position 1.750"
- B Hinge position 0.437"
- C Operator position 1.938"

Larger dimensions than these typical positions will not be able to support windows as large as the ones shown in this table.

Smaller dimensions may be able to support larger windows.



Notes	

INNOVATIVE COMPONENTS

Certifications



ASTM B117-16 I CORROSION TESTED Corrosion salt spray tested for over 312 hours



AAMA 901.16 | ROTARY & LINEAR OPERATOR 8,000 cycles without any compromise in performance



ASTM G155 | ACCELERATED WEATHERING Xenon Arc Light Apparatus for Exposure of Non-Metallic Materials, 300 hours



LIFETIME WARRANTY

**Our products are warranted against all manufacturing defects and malfunctions of the material used during fabrication.

Maintenance

We strongly recommend performing hardware maintenance at least once a year or more depending on need. Regular cleaning and lubrication of these items will prolong component life and keep them working properly.

Cleaning

For optimal corrosion resistance, always keep the surfaces clean. This can be achieved by wiping them with a damp clean cloth using either a very mild detergent or soap, then rinsing with warm, clean water to avoid soap residue build-up and drying with a soft cloth. Do NOT use abrasive, chemical, acidic or citrus-based cleaners, gasoline, wire brushes, scrubbers, and wire wool. They can permanently alter or damage surfaces or hardware finishes.

Lubrication

Because of their sealing properties, petroleum-based lubricant sprays (e.g., WD-40) are highly recommended for lubricating functioning hardware.

Contact us



INNOVATIVE COMPONENTS

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About us

A FAMILY STORY

Radisson Industries is a family business specializing in designing and manufacturing innovative door and window hardware components.

In 1996, after 40 years of experience in processing metals for the construction industry, we put our knowledge and expertise to work to serve door and window manufacturers.

Now, 24 years later, we've established ourselves as a major player in the window industry.

OUR MISSION

To design and manufacture innovative, quality hardware products and work hand-in-hand with customers, from production to marketing, so that they can maximize profitability.





^{**} Faillure to ensure proper maintenance in accordance with the above instructions will invalidate the replacement warranty. Does not cover normal wear and tear, discoloration, rust, or any other alteration of the finishes. This warranty will not be honored if the product is not used or maintained properly or if it has been modified or improperly installed.